

# Choice of Protective Measures

When the risk assessment shows that a machine or process carries a risk of injury the hazard must be eliminated or contained. The manner in which this is achieved will depend on the nature of the machine and the hazard. In basic terms this means preventing any access to the relevant parts while they are in a dangerous condition. The best choice of protective measure is a device or system that provides the maximum protection with the minimum hindrance to normal machine operation. It is important that all aspects of machine use are considered, as experience shows that a system which is difficult to use is more liable to be removed or by-passed.

To achieve this, choose either:

1. **Preventing access** during dangerous motion, or
2. **Preventing dangerous motion** during access.

The following pages give a brief overview of the characteristics of the most commonly used devices.

## ■ Preventing Access

### Fixed Enclosing Guards

If the hazard is on a part of the machinery which does not require access it should be permanently guarded with fixed enclosing guards.

### Movable Guards with Interlocking Switches

If access is required there needs

to be a movable (openable) guard which is interlocked with the power source of the hazard in a manner which ensures that whenever the guard door is not closed the hazard power will be switched off. This approach involves the use of an interlocking switch fitted to the guard door. The control of the power source of the hazard is routed through the switch section of the unit. The power source is usually electrical

but it could also be pneumatic or hydraulic. When guard door movement (opening) is detected the interlocking switch will isolate the hazard power supply either directly or via a power contactor (or valve).

Some interlocking switches also incorporate a locking device which locks the guard door closed and will not release it until the machine is in a safe condition. For many applications the combi-

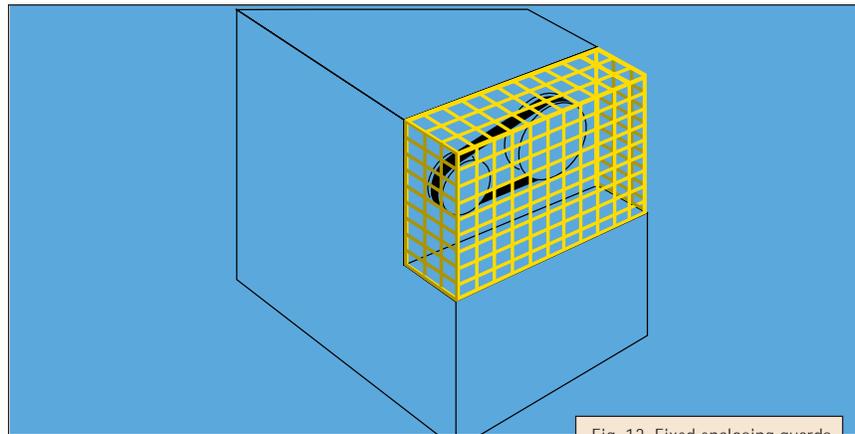


Fig. 13 Fixed enclosing guards

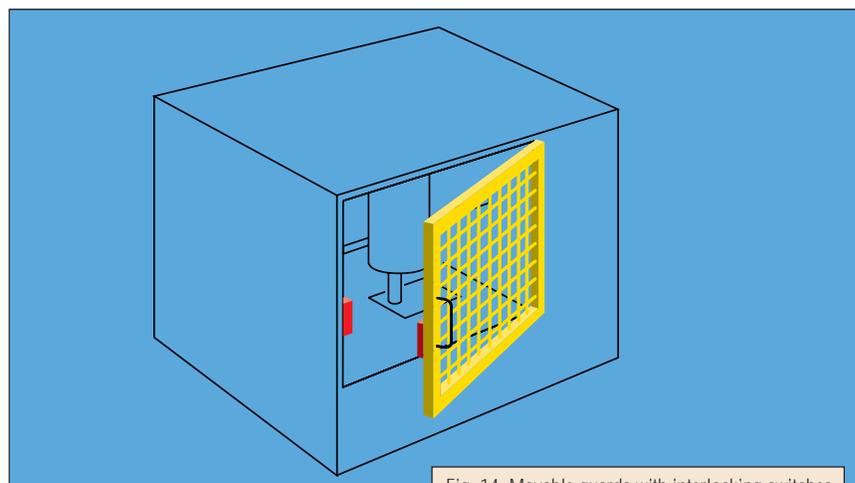


Fig. 14 Movable guards with interlocking switches

nation of a movable guard and an interlock switch with or without guard locking is a reliable and cost effective solution.

## Two Hand Controls

There are other ways of preventing access while the machine is in a dangerous condition. The use of two hand controls (also referred to as bi-manual controls) is common on certain types of machinery. Two start buttons have to be operated

at the same time to run the machine. This ensures that both hands of the operator are occupied in a safe position (i.e. at the controls) and therefore cannot be in the hazard area.

*Note: This type of measure only protects the operator and does not give protection to other personnel.*

A two hand control system depends heavily on the integrity of its control and monitoring system to detect any faults, so it is impor-

tant that this aspect is designed to the correct specification.

The physical design should prevent improper operation (e.g. by hand and elbow). The installation must also meet the safety distance requirements from the hazardous location.

The machine should not go from one cycle to another without the releasing and pressing of both buttons. This prevents the possibility of both buttons being blocked, leaving the machine running continuously.

Releasing of either button must cause the machine to stop.

The use of two hand control should be considered with caution as it usually leaves some form of risk exposed.

It is very useful however on applications such as teach mode pendants and inching controls because it can give enhanced levels of protection when used in conjunction with other protective devices.

## ■ Preventing Dangerous Motion

When frequent access is required physical guarding at the hazard is sometimes too restrictive for part loading or adjustment. In this situation a device is required which prevents dangerous motion while allowing unrestricted access by sensing the presence of the operator and sending a stop signal.

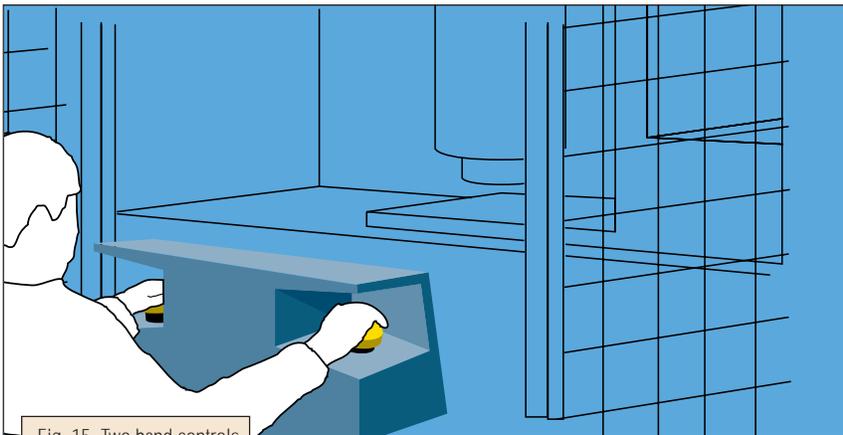


Fig. 15 Two hand controls

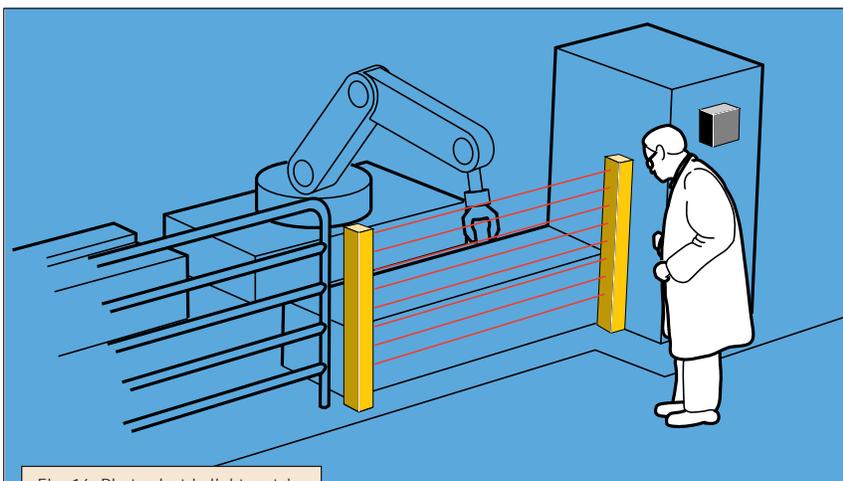


Fig. 16 Photo electric light curtains

### Photo Electric Light Curtains

These devices emit a “curtain” of harmless infrared light beams in front of the hazard area. When any of the beams are blocked the light curtain control circuit sends a stop signal to the guarded machine. There are many factors which affect the type and positioning of a light curtain and these are dealt with in the standard prEN 999 “The positioning of protective equipment in respect of approach speeds of parts of the human body”.

Light curtains are extremely versatile and can guard areas many meters wide. By the use of mirrors the light beams can be diverted round corners to enclose a machine. They are available with different light beam spacings making them suitable for many applications ranging from totally enclosing perimeter guards for industrial robots, to point of access guard for certain types of presses.

### Pressure Sensitive Safety Mats

These devices are used to guard a floor area around a machine. A matrix of inter-connected mats is laid around the hazard area and any pressure (e.g. an operator's footstep) will cause the mat controller unit to send a stop signal to the guarded machine.

Pressure sensitive mats are often used within an enclosed area containing several machines e.g. flexible manufacturing or robotics cells. When access may be required into the cell (for setting or

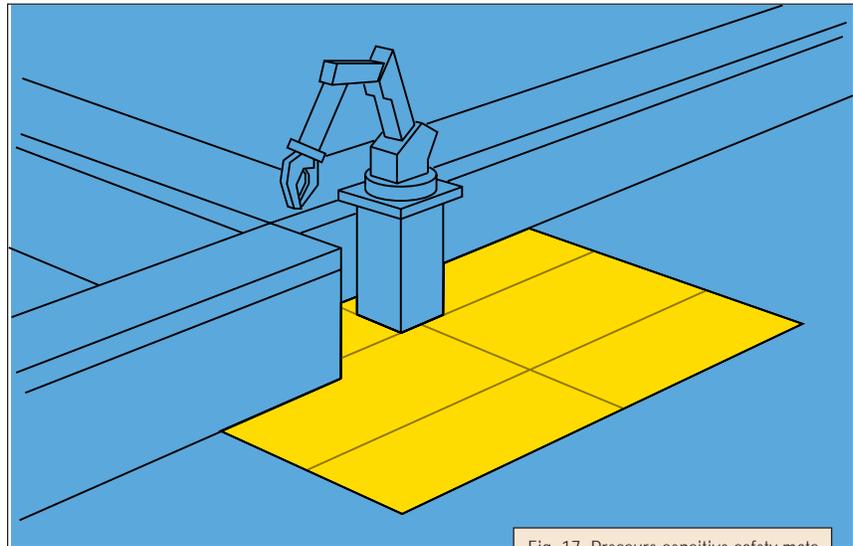


Fig. 17 Pressure sensitive safety mats



Fig. 18 Pressure sensitive edges

robot “teaching” for example) they prevent dangerous motion if the operator strays from the safe area.

The size and positioning of the mats should be calculated using the formulae from the standard prEN 999 “The positioning of protective equipment in respect of approach speeds of parts of the human body”.

### Pressure Sensitive Edges

These devices are flexible edging strips which can be fixed to the edge of a moving part such

as a machine table or powered door where there is a risk of a crushing or shearing hazard.

If the moving part strikes the operator (or vice versa) the flexible sensitive edge is depressed and will send a stop signal to the power source. Sensitive edges can also be used to guard machinery where there is a risk of operator entanglement. If an operator becomes caught up and dragged by the machine he will be pulled onto the sensitive edge thereby tripping its switching action.

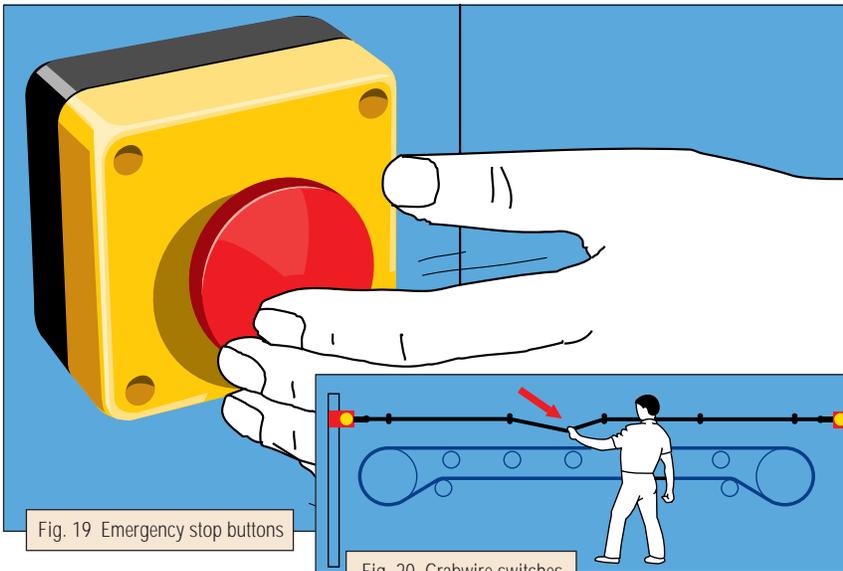


Fig. 19 Emergency stop buttons

Fig. 20 Grabwire switches

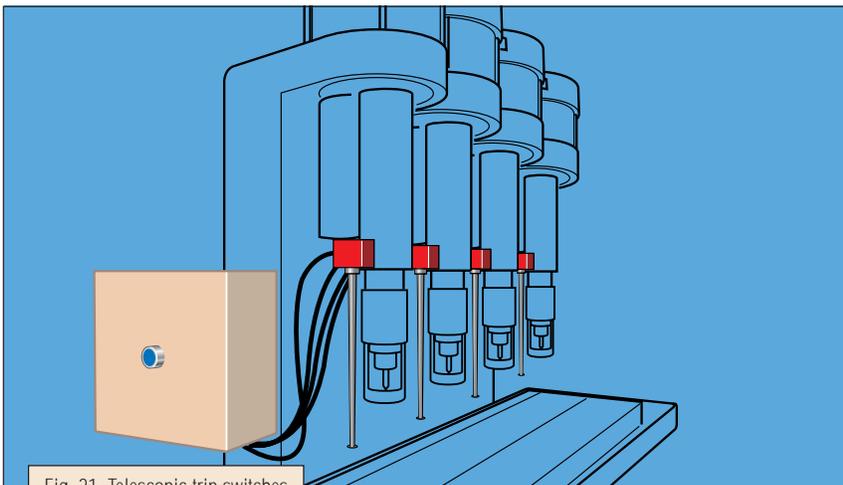


Fig. 21 Telescopic trip switches

Light curtains, footmats and sensitive edges can all be classed as “trip devices”. They do not actually restrict access but only “sense” it. They rely entirely on their ability to both sense and switch for the provision of safety therefore it is important that their control circuit be control reliable. Also they must only be used in correct applications. In general they are only suitable on machinery which stops immediately after

removal of power. Because an operator can walk or reach directly into the hazard area it is necessary that the time taken for the motion to stop is less than that required for the operator to reach the hazard after tripping the device.

### ■ Emergency Stops

Wherever there is a danger of an operator getting into trouble

on a machine there must be a facility for fast access to an emergency stop device.

### Emergency Stop Buttons

The usual way of providing this is in the form of a mushroom headed push button which the operator strikes in the event of an emergency. They must be strategically placed in sufficient quantity around the machine to ensure that there is always one in reach at a hazard point.

### Grabwire Switches

For machinery such as conveyors etc., it is often more convenient and effective to use a grabwire device along the hazard area. These devices use a steel wire rope connected to latching pull switches so that pulling on the rope will operate the switch and cut off the machine power.

### Telescopic Trip Switches

Other variations include telescopic antenna switches where deflection of the antenna causes the switch to cut off the machine power. These devices are more commonly used as trip devices on machinery such as pillar drills. The switch is mounted on the drill and the antenna is extended down next to the drill bit. In the event of the operator becoming entangled with the drill he will be pulled onto the antenna which operates the switch.